

# Operations Research, Spring 2013

## Suggested Solution for Homework 09

Instructor: Ling-Chieh Kung  
Department of Information Management  
National Taiwan University

1. For this problem, the demand rate is  $D = 48000$  gallons per year, ordering cost is  $K = 50$  dollars per order, and holding cost is  $h = 0.3$  dollars per gallon per year.

- (a) The optimal order size, which is the EOQ, which be  $q^* = \sqrt{\frac{2KD}{h}} = 4000$  gallons per order.
- (b) In average, there should be  $\frac{D}{q^*} = 12$  orders in a year.
- (c) The order cycle time is  $\frac{1}{12} \approx 0.0833$  years, or  $0.0833 \times 52 \approx 4.33$  weeks.
- (d) If the lead time is  $L = 2$  weeks, as it is shorter than the order cycle time, the reorder point is  $R = LD = 1846.15$  gallons.
- (e) If the lead time is  $L' = 10$  weeks, as it is longer than the order cycle time, we need to adjust it by subtracting 2 cycle times so that  $L' - 2T^* \approx 1.33 < T^*$ . The reorder point is then calculated as  $(L' - 2T^*)D \approx 1230.77$  gallons.

2. The three cost curves are depicted in Figure 1. As the thick vertical line indicates, the ordering and holding cost curves intersect at the EOQ  $q^* = 4000$  gallons.

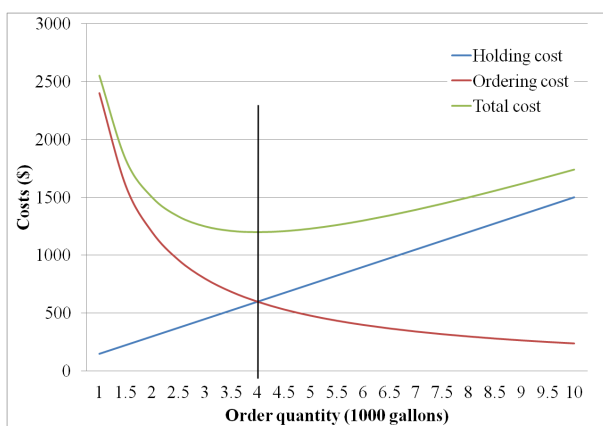


Figure 1: Cost curves for Problem 2

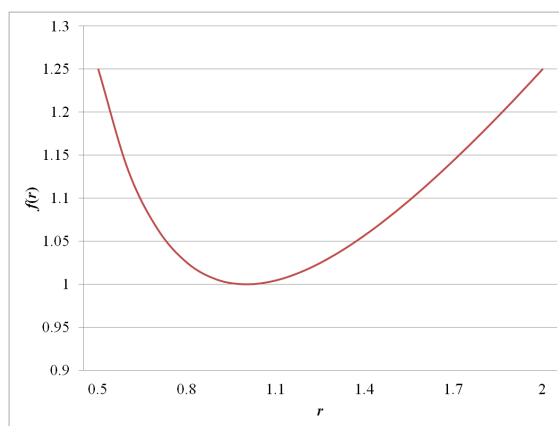


Figure 2:  $f(r)$  for Problem 4

3. (a) The total cost under  $q^* + d$  is

$$TC(q^* + d) = \frac{h(q^* + d)}{2} + \frac{KD}{q^* + d}.$$

(b) The total cost under  $q^* - d$  is

$$TC(q^* - d) = \frac{h(q^* - d)}{2} + \frac{KD}{q^* - d}.$$

(c) To see this, we calculate

$$\begin{aligned} TC(q^* - d) - TC(q^* + d) &= -hd + KD \left( \frac{1}{q^* - d} - \frac{1}{q^* + d} \right) \\ &= -hd + KD \left[ \frac{2d}{(q^*)^2 - d^2} \right] = d \left[ -h + KD \left( \frac{2}{\frac{2KD}{h} - d^2} \right) \right] \\ &= dh \left( -1 + \frac{2KD}{2KD - hd^2} \right) = dh \left( \frac{hd^2}{2KD - hd^2} \right). \end{aligned}$$

As  $d > 0$  and  $h > 0$ , the sign of this term depends on the sign of  $2KD - hd^2$ . Because

$$d < q^* \Leftrightarrow d^2 < \frac{2KD}{h} \Leftrightarrow hd^2 < 2KD,$$

we know this term is positive and thus  $TC(q^* - d) > TC(q^* + d)$  for all  $d \in (0, q^*)$ .

4. (a) We have

$$f(r) = \frac{TC(rq^*)}{TC(q^*)} = \frac{\frac{hrq^*}{2} + \frac{KD}{rq^*}}{\frac{hq^*}{2} + \frac{KD}{q^*}} = \frac{r\sqrt{\frac{hKD}{2}} + \left(\frac{1}{r}\right)\sqrt{\frac{hKD}{2}}}{\sqrt{\frac{hKD}{2}} + \sqrt{\frac{hKD}{2}}} = \frac{1}{2} \left( \frac{1}{r} + r \right).$$

(b) The function  $f(r)$  over  $r \in [\frac{1}{2}, 2]$  is depicted in Figure 2. In particular,  $f(\frac{1}{2}) = f(2) = 1.25$ .

5. For this problem, the demand rate is  $D = 2000 \times 12 = 24000$  units per year, production rate is  $r = 100 \times 360 = 36000$  units per year, ordering cost is  $K = 1000$  dollars per order, and holding cost is  $h = 300$  dollars per unit per year. The effective holding cost is  $h' = h(1 - \frac{D}{r}) = 100$  dollars per unit per year.

(a) The optimal order size, which is the EOQ, which be  $q^* = \sqrt{\frac{2KD}{h'}} \approx 692.82$  units per order.

(b) In average, there should be  $\frac{D}{q^*} \approx 34.64$  orders in a year.

(c) The order cycle time is  $\frac{1}{34.64} \approx 0.0289$  years, or  $0.0289 \times 12 \approx 0.347$  months.

(d) In a cycle, the slope of the inventory level curve is  $r - D$  during production time and  $-D$  when there is no production. Simple derivation shows that the proportion of a cycle that is under production is  $\frac{D}{r}$ . For this problem, we have  $\frac{D}{r} = \frac{2}{3}$ .

(e) In a cycle, the proportion of a cycle with no production is  $1 - \frac{D}{r} = \frac{1}{3}$ .

6. For this problem, the overage cost is  $c_o = 10$  dollars and the underage cost is  $c_u = 25 - 10 = 15$  dollars. Let  $D \sim \text{ND}(100, 30)$  be the demand for Christmas tree. The optimal order quantity  $q^*$  satisfies

$$\Pr(D < q^*) = \frac{c_u}{c_u + c_o} = 0.6 \quad \Rightarrow \quad \Pr\left(Z < \frac{q^* - 100}{30}\right) = 0.6,$$

where  $Z \sim \text{ND}(0, 1)$  is the standard normal random variable. By using a standard normal probability table or any statistical software (such as MS Excel), we get  $\frac{q^* - 100}{30} \approx 0.2533$  and thus  $q^* \approx 30 \times 0.2533 + 100 \approx 107.6$  units.

7. For this problem, the overage cost is  $c_o = 1.2 - 1 = 0.2$  dollars and the underage cost is  $c_u = 3 - 1.2 = 1.8$  dollars. Let  $D \sim \text{ND}(40, 10)$  be the daily demand for hot dogs and  $Z \sim \text{ND}(0, 1)$  is the standard normal random variable.

(a) We have

$$\Pr(D < 52) = \Pr\left(Z < \frac{52 - 40}{10}\right) = \Pr(Z < 1.2) \approx 0.8849,$$

where the last equality can be established with a standard normal probability table or any statistical software (such as MS Excel). Our result shows that the probability that the one-day demands can all be satisfied is around 88.49%.

(b) The optimal order quantity  $q^*$  satisfies

$$\Pr(D < q^*) = \frac{c_u}{c_u + c_o} = 0.9 \quad \Rightarrow \quad \Pr\left(Z < \frac{q^* - 40}{10}\right) = 0.9,$$

By using a standard normal probability table or any statistical software (such as MS Excel), we get  $\frac{q^* - 40}{10} \approx 1.2816$  and thus  $q^* \approx 10 \times 1.2816 + 40 \approx 52.82$  units.

8. (a) Omitted.  
 (b) We have

$$\begin{aligned}\mathbb{E}[\min\{D, q\}] &= \int_0^1 \min\{x, q\} f(x) dx = \int_0^1 \min\{x, q\} dx \\ &= \int_0^q x dx + \int_q^1 q dx = \frac{1}{2}q^2 + q(1 - q).\end{aligned}$$

- (c) Let  $f(q) = r\mathbb{E}[\min\{D, q\}] - cq$ , we have

$$f(q) = r\left(\frac{1}{2}q^2 + q - q^2\right) - cq = -\frac{r}{2}q^2 + (r - c)q.$$

This then allows us to calculate the derivatives of  $f(q)$ :

$$f'(q) = -rq + r - c \quad \text{and} \quad f''(q) = -r < 0.$$

Therefore, the objective function is to maximize a concave function. As the feasible region is convex, this is a convex program.

- (d) The FOC condition solves the program derived in Part (c). Let  $q^*$  be the optimal order quantity, we have

$$-rq^* + r - c = 0 \Rightarrow q^* = \frac{r - c}{r}.$$

For this problem,  $c_u = r - c$ ,  $c_o = c$ , and  $\frac{c_u}{c_o + c_u} = \frac{r - c}{r}$ . The desired equality is then established by recognizing that  $F(x) = x$  if  $F$  is the cdf of a uniform random variable between 0 and 1.